

CERAMIC MATERIALS MANUFACTURING

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B- PRESSURE LESS COMPACTION

COMPACTION

- For successful slip casting, formation of suitable and a consistent slip is important.





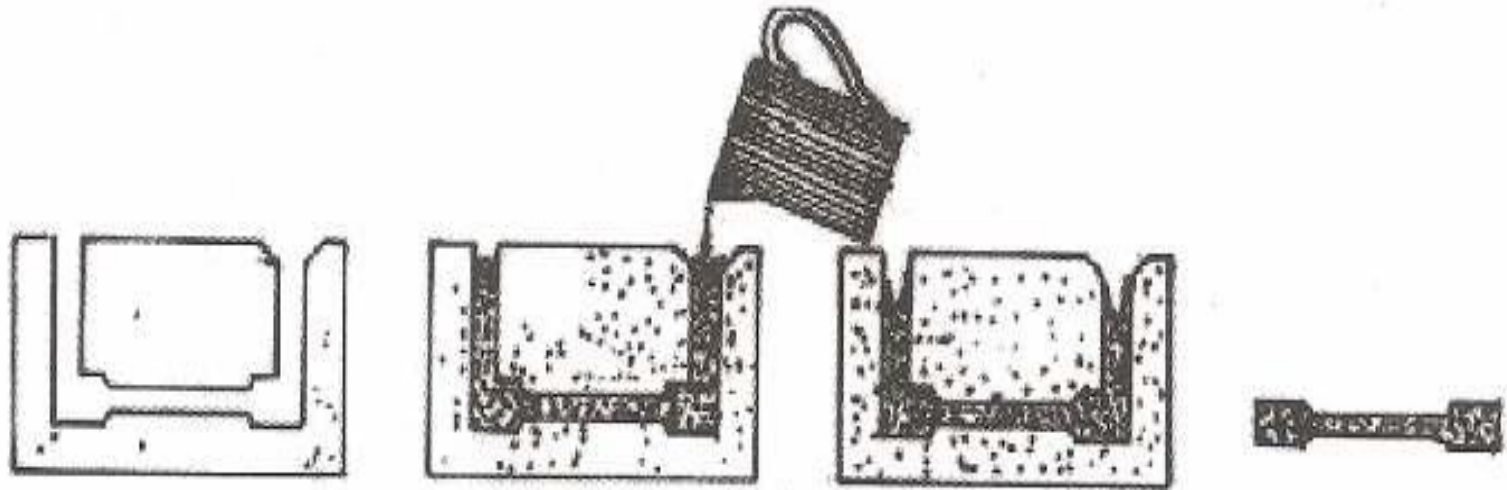




Removal of part from the mould.

Finishing the part.





mould

Filling mould

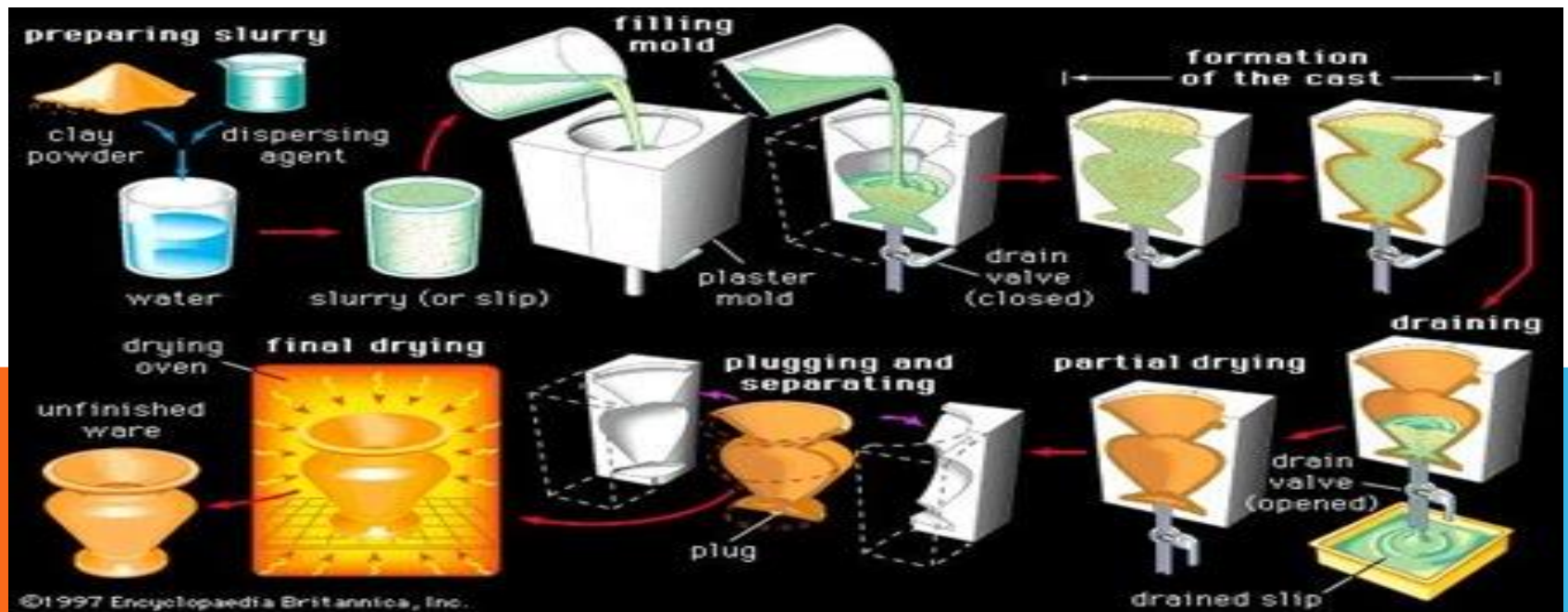
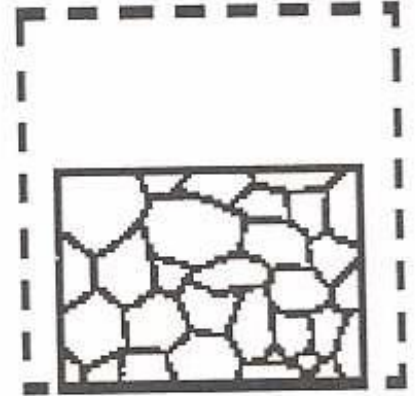
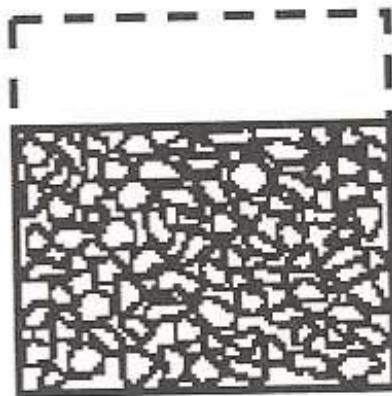
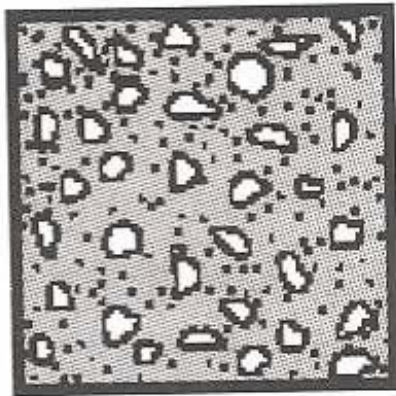
**Absorption of
water from slip**

Part removal

1-slow process,

2- limited commercial applications

- Applications: tubes, boats, crucibles, cones, turbine blades, rocket guidance fins; Also products with excellent surface finish like basins, water closets

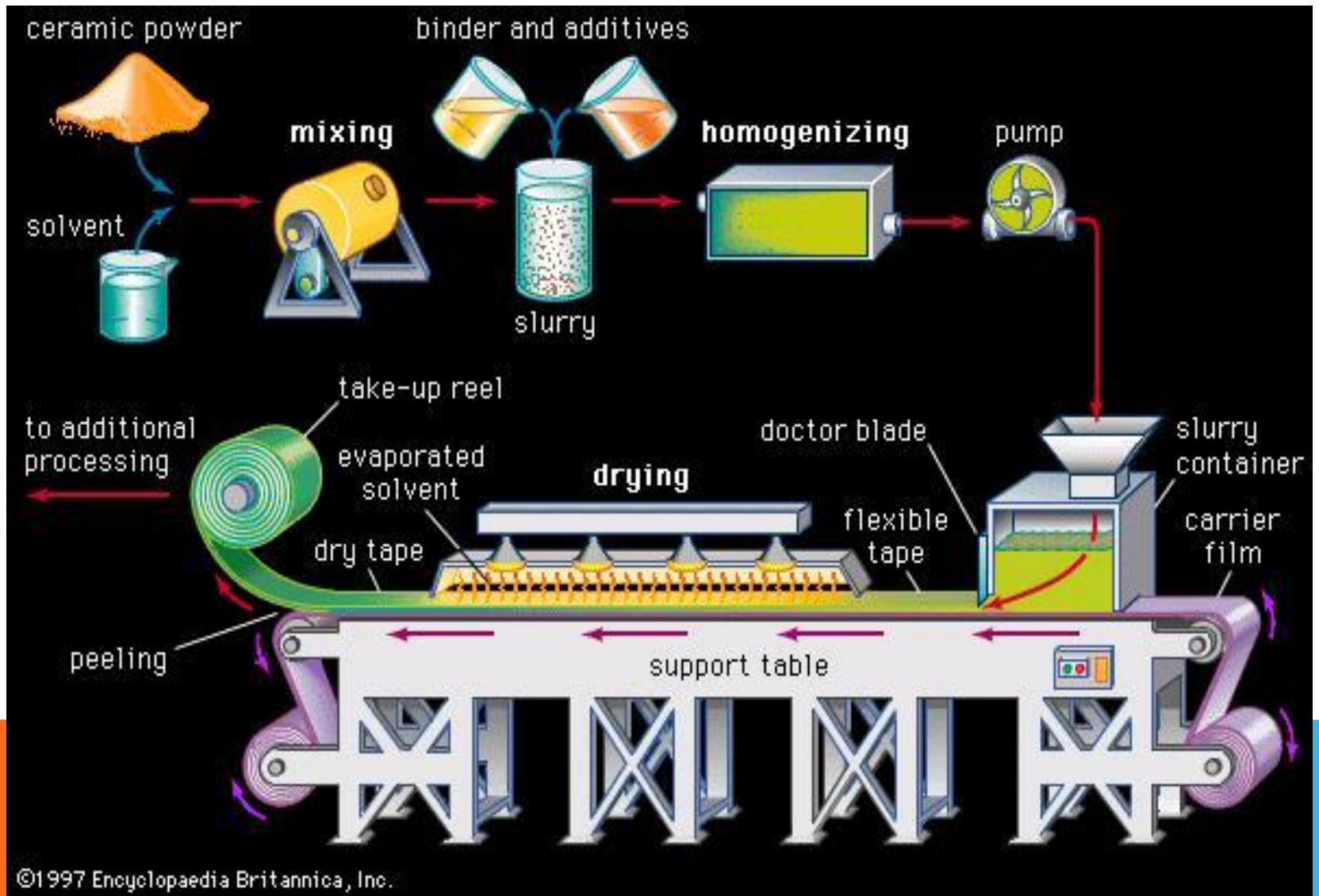


2- Slurry casting:

This process is similar to slip casting except that a slurry of **metal powders** with suitable liquids, various additives, and binders is **poured** into a mould and **dried**.

The solvent is removed either by **absorption** or by **evaporation**.

Very high porous sheet for use as electrodes in fuel cells and nickel cadmium rechargeable batteries are produced by this method.



3- Gravity Casting:



